

# Mainstream Sewage Nitrogen Removal with Anammox:

## Low ammonium/temperature not an impediment

### Summary

The most sustainable (energy-neutral) wastewater treatment plants that are just starting to be developed are using Anammox for nitrogen removal.

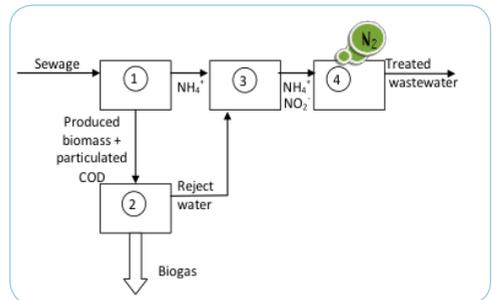
The main challenge for the success of the treatment is the difficulty of maintaining stable the nitrification process, since nitrite-oxidizing bacteria (NOB) may develop in such a granular sludge, producing nitrate, competing with anammox for nitrite and reducing the efficiency of the treatment considerably.

We propose that partial nitrification could be achieved in a separate reactor where our technology will be in charge of maintaining partial nitrification without nitrate production (i.e. repressing NOB activity), thus enhancing the good efficiency of the nitrogen removal for main stream (Figure 1)

**We are looking for a company willing to acquire a competitive advantage via a license agreement**

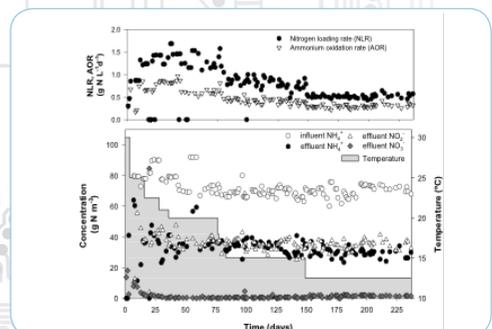
### Innovative aspects and applications

- > Applicability at full scale in municipal treatment plants (control set on side stream with just 1.0% of main stream)
- > Long term stable maintenance of nitrification process at typical operating conditions in WWTP (T: 8-35°C, ammonium concentration : 30-100 g N/m<sup>3</sup>, COD concentration : 1-125 g/m<sup>3</sup>).
- > Discharging buffer tank in anaerobic digester from which the flow-rate of reject is regulated and used for control purposes.

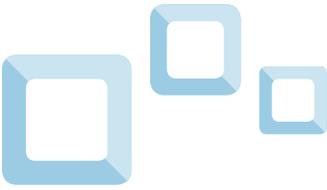


► Fig. 1. Implementation of method for main stream treatment

With a laboratory scale reactor we have obtained partial nitrification (ca. 50% oxidation of inlet ammonia to nitrite, without nitrate production) of a low strength synthetic wastewater (70 mgN-NH<sub>4</sub>+ L<sup>-1</sup>) at 12.5 °C for than 3 months and more than 5 months at a temperature equal or lower than 15°C. The volume of the reactor is 2.5 L (Figure 2).



► Fig. 2. Cold ANFIBIO. Experimental demonstration of performance of partial nitrification with the reactor at lab. scale



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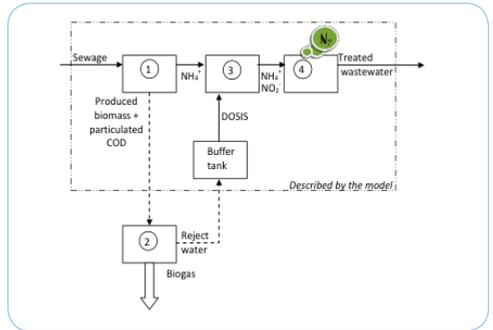
#### The Invention

Method comprises performing a closed loop control for regulating the ammonium concentration within said biofilm reactor based on the ammonium concentration at the outlet of said biofilm reactor in order to achieve and maintain partial nitrification.

Regulation of ammonium concentration within the biofilm reactor is made by regulating the flow-rate of a side stream also entering said biofilm reactor.

It calculates and varies the value of the ammonium concentration set-point of the closed control loop also based on a desired ratio of ammonium and nitrite concentrations at the outlet of said biofilm reactor, hence the method can be used for feeding a further stage with an effluent having the specific ratio of ammonium and nitrite concentration required for that further stage.

System finally feeds an anammox reactor with the effluent of the biofilm reactor, and using said anammox reactor for performing an anammox reaction with the ammonium and nitrite contained in said biofilm reactor effluent in order to achieve a further nitrogen removal.



► Fig. 3. Basic layout of the whole system, simulated with a model where: 1: Very-high-load activated sludge + settler. Only considered to determine the buffer capacity (2500 m<sup>3</sup>) with regard to dynamics of ammonium concentration; 2: Anaerobic digester (not described with the model); 3: Granular sludge partial nitrification reactor (cold ANFIBIO), i.e. the biofilm reactor; volume used in simulations 250 m<sup>3</sup>; 4: Granular sludge Anammox reactor, volume used in simulations 2000 m<sup>3</sup>. 5: Buffer tank used to regulate the reject water inflow for the biofilm reactor 3.

#### IP Rights

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